

Sinter Enamel Schedule. You must sinter the enamel first before using in a design.

Ramp	Target	Hold				
400	1000	30 min.				
600	1300	15				
FULL	900	45 min.				

This assumes your glass art is 3mm thick and no larger Than 12" x 12". *Please test this in your kiln. Schedule may have to be adjusted to suit your kiln. This schedule is for Bullseye Glass.

Full fuse Poppy Bowl. ENAMEL SIDE DOWN. MUST BE UNDER CLEAR GLASS. Remember to sinter your enamel FIRST!!

Ramp	Target	Hold			
300	1000	30 min.			
60	1255	75			
600	1440	30 min. Or til fused. Test your kiln!			
Full	900	60			
100	700	0			

This assumes your glass art is 6mm thick and no larger than 12" x 12". *Please test this in your kiln. Schedule may have to be adjusted to suit your kiln. This schedule is for Bullseye Glass.

Slump Schedule for Poppy Bowl. See notes below

Ramp	Target	Hold				
300	1225	1 Hour 20 min.				
Full	900	90				
100	700	0				

This assumes your glass art is 6mm thick and no larger Than 12" x 12". Mold used to for Poppy Bowl is the Bullseye 7" cone mold. *Please test this in your kiln. Schedule may have to be adjusted to suit your kiln. This schedule is for Bullseye Glass.

Enamels can be sintered to your glass between 1200° - 1400° for 10 minutes. Slump & Sinter Schedule:

Ramp	Target	Hold				
300	1225	20 min. or til slumped				
Full	900	90				
100	700	0				

This assumes your glass art is 6mm thick and no larger Than 12" x 12". Mold used to sinter & slump is the CPI Sushi 12"x12" mold. *Please test this in your kiln. Schedule may have to be adjusted to suit your kiln. This schedule is for Bullseye Glass.

Schedule to flatten Bullseye glass for printing. Remember to CUT YOUR ROLLED EDGES off after fusing!

Ramp	Target	Hold				
300	1425	10				
Full	900	45				
Off						

This assumes your glass art is 3mm thick and no larger Than 12"x12"" *Please test this in your kiln. Schedule may have to be adjusted to suit your kiln. This schedule is for Bullseye Glass.

Fish Party - all in one Contour schedule

Ramp	Target	Hold				
300	1000	30				
60	1255	60				
600	1400	06-10 min				
Full	900	2h				
50	800	30				
50	700	0				
	OFF					

This assumes your glass art is 6mm thick and no larger Than 12” x 12” with metallic frit & vitrigrph elements.
*Please test this in your kiln. Schedule may have to be adjusted to suit your kiln. This schedule is for Bullseye Glass.

7" x 7" 12mm Thick Big Block Schedule - Use sintering enamel schedule for plates. Cut clear cap 1/8" smaller than the rest.

Ramp	Target	Hold			
300	1000	30			
60	1150	65	Bubble squeeze 1		
60	1250	65	Bubble squeeze 2		
600	1440	40 min. Or until fused			
Full	900	2h			
100	800	30			
180	700	0			
600	70	0			

This assumes your glass art is 12mm thick and no larger Than 8"x8" *Please test this in your kiln. Schedule may have to be adjusted to suit your kiln. This schedule is for Bullseye Glass.

Tack Fused Powder Plates for the backside of your print for color.

Ramp	Target	Hold				
300	1300	05-10 min				
Full	900	45				
100	800	0				

This assumes your glass art is 3mm thick and no larger Than 12" x 12". *Please test this in your kiln. Schedule may have to be adjusted to suit your kiln. This schedule is for Bullseye Glass.